

FOREIGN PARTS SEPARATOR AGS AD

# **OPTIMUM PROTECTION OF THE MILL WITH MINIMUM** PERSONNEL INPUT.

The air gravity separator AGD AD serves to aspirate the hammer mill and, at the same time, to continuously separate all kinds of foreign particles.

Via pneumatically swivelling magnets and flaps, the foreign particles are cleaned off fully automatically and discharged into a collecting screw in a time-controlled manner. The collecting screw discharges the material via a lateral pipe. To ensure pressure surge resistance, the pipeline is closed via a pipe flap during emptying. A separate control system monitors this process. The foreign parts separator is ideally suited in combination with our dosing screw TTS for optimal feeding of the hammer mill and is available in four working widths to match our mills.



#### **EFFICIENT FOREIGN OBJECT SEPARATION**

- · Two extra strong permanent magnets for the separation of magnetic foreign bodies
- · Cross-flow sifting for separating non-magnetic foreign objects, air flow adjustable with baffles
- Fully automatic cleaning of the magnets and emptying of the foreign object collection tray (pneumatically operated)
- Discharge of foreign particles via an integrated screw conveyor
- Discharge of foreign particles via a pipe at the side of the mill, e.g. into a collection container

#### **RELIABLE OPERATION AND LONG SERVICE LIFE**

• Robust welded steel construction for continuous industrial operation (24/7)

#### **HIGH AVAILABILITY**

- · Avoidance of mill downtimes in the event of damage by foreign bodies
- · Fully automatic cleaning without the need for personnel

## **HIGH LEVEL OF SAFETY FOR PERSONNEL AND PLANT**

- Tested and certified in pressure shock resistant and flameproof design (0.4 bar)
- ATEX version according to zone 22 (II 3 D) possible outside
- Pressure surge resistance also guaranteed during the cleaning process by a pipe flap

## TECHNICAL DETAILS

| Тур                            | AGS 650 AD | AGS 800 AD              | AGS 1000 AD | AGS 1200 AD |
|--------------------------------|------------|-------------------------|-------------|-------------|
| Max. throughput (0,6t/m³)      | 55 t/h     | 63 t/h                  | 80 t/h      | 92 t/h      |
| Max. throughput                | 90 m³/h    | 105 m³/h                | 132 m³/h    | 154 m³/h    |
| Air flow at 11 m/s             | 95 m³/min  | 110 m <sup>3</sup> /min | 140 m³/min  | 176 m³/min  |
| Dimensions and Weights         |            |                         |             |             |
| Working width                  | 650 mm     | 760 mm                  | 960 mm      | 1.112 mm    |
| Installation height (approx.)  | 1.095 mm   | 1.095 mm                | 1.095 mm    | 1.095 mm    |
| Width (approx.)                | 830 mm     | 980 mm                  | 1.180 mm    | 1.380 mm    |
| Depth (approx.)                | 695 mm     | 695 mm                  | 695 mm      | 695 mm      |
| Weight (approx.)               | 480 kg     | 500 kg                  | 560 kg      | 600 kg      |
| Drive                          | ·          |                         |             |             |
| Gear motor screw               | 0,18 kW    | 0,18 kW                 | 0,18 kW     | 0,18 kW     |
| Pressure feed supply (approx.) | 6 bar      | 6 bar                   | 6 bar       | 6 bar       |



Pressure shock resistance: 0.4 bar



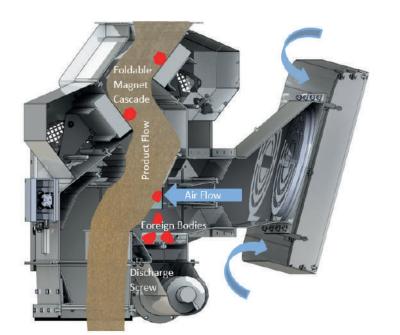
## STANDARD SUPPLY AND OPTIONS

STANDARD SCOPE OF SUPPLY:

- Pressure shock resistant up to 0.4 bar and flameproof
- · 2-stage magnetic cascade, magnets can be swivelled pneumatically for cleaning swivelling
- Cross-flow sifting with adjustable baffles
- Pneumatically operated foreign parts catcher tray
- Discharge screw with gear motor
- Piping at the side of the mill with pneumatically operated pipe flap
- Air inlet with sound-insulating hood
- Local control for the cleaning cycle

### **OPTIONAL EQUIPMENT:**

- Aspiration supply air valve A-Vent for explosion decoupling of the inlet for the aspiration air: in the event of a dust explosion inside the hammer mill, the A-Vent shuts off the interior from the the environment
- ATEX design according to Zone 21 (II 2 D) inside and Zone 22 (II 3 D) outside





AGS AD in combination with a hammer mill



For cleaning, swivelling magnets, pneumatically operated



Pneumatically emptiable foreign part catch tray



Screw for foreign part discharge



Aspiration supply air valve A-Vent for explosion decoupling (option)

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